Industrial adhesives

### Adhesives Catalogue

IN ITALY

MADE





## **Catalogue** browsing

Unicol allows the user to click certain sections and fastly switch to desired products

Clickable sections are those on the sides of pages and the circular ones of categories and subcategories









Wood and furniture

### **Categories**



WOOD AND FURNITURE



INDUSTRIAL ADHESIVES



TEXTILE INDUSTRY



**TISSUE** 



DIY





Textile industry

Wood

and furniture

### Wood and furniture

The range of Unicol wood glues offers high quality solutions for every need and manufactory process, with formulas specifically designed to maximize the results of each repair.



**Edge banding** 



HMPUR Edge banding



Liquid release agents for edge banding machines



Profile wrapping



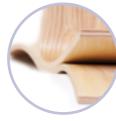
**HMPUR Profile** Wrapping



3D Vacuum press



**Veneer panels** 



**Curved panels** 



Kitchen counter tops



Hard woods and assembly



Parquet production and installation



**Auxiliary** products



adhesives

### Wood and furniture 1 edge banding

### **Edge banding**

Unicol offers a vast range of hot melt glues which are suitable not only for the types of edge used, but also for the application characteristics of the systems and the degree of resistance and finishing desired.





### **UNIBORD** 625

### **TRANSPARENT**

EVA transparent hot melt glue for automatic edge banding machines, with high yield, good resistance to water and solvents.

It is used to glue edges in solid wood, polyester, melamine and plastic laminate, treated with PVC and ABS. Suitable for soft-forming and for BAZ machining centres.

Packaging: 20 kg bag

- Transparent
- For soft-forming and BAZ as



### **UNIBORD** 607 M **SEMI-TRANSPARENT**

EVA-based hot melt adhesive. featuring excellent specific adhesion, allows you to obtain a virtually seamless glue line. The melting speed, low viscosity and open time make this product extremely versatile.

Packaging: 25 kg bag

- Semi-transparent
- Excellent adhesion
- High yield



### **UNIBORD** 669 **NATURAL**

Unibord 669 is an EVA hot melt glue. The excellent properties of the melting speed, low viscosity and open time make this product extremely versatile.

It is used for bonding polyester, melamine, plastic laminate, PVC and treated ABS edge bands.

Packaging: 25 kg bag

- Natural
- · Fast melting
- Does not run





Wood

and

**furniture** 

edge

banding

Industrial

adhesives

### Tissue



### **UNIBORD** 694

### **FOR SOFT-FORMING**

EVA hot melt adhesive for softforming is used for gluing solid wood and plastic laminate edges with automatic edge banding machines.

Packaging: 25 kg bag

- Natural
- · For soft-forming



### **UNIBORD** 771

### **GOOD RESISTANCE TO TEMPERATURE**

PO hot melt adhesive for automatic edge banding machines features excellent adhesion and versatility.

Excellent resistance to temperature and good resistance to humidity. The product does not cause problems by running when applied. It is used to glue wood edges, impregnated paper and primed plastic edges.

Packaging: 25 kg bag

- Natural
- Good resistance to temperature
- Good resistance to humidity
- · Automatic edge banding machines



### **UNIBORD** 636

### **MANUAL**

EVA hot melt adhesive for manual edge banding machine. It is used in gluing edges in veneer, melamine, plastic laminates, ABS and PVC. The product features a long open time, fast setting and the final bonding has good resistance to temperature.

Packaging: 25 kg bag

- Natural
- · Manual edge banding machines





### HMPUR Edge banding

Single-component hygroreactive hot melt glues for edge banding have a fast initial setting time.

After cross-linking, they are highly resistant to heat, humidity and chemical agents.





### UNIPUR 8305

### **NATURAL**

PUR reactive hot melt adhesive, specific for edge banding with various edges, featuring a high adhesive power.

Packaging: 2 kg cartridge and 20 kg drum

- Natural and white
- Excellent resistance to heat and steam
- Excellent initial bonding
- · Excellent seal of edge band to the panel





# Industrial adhesives Wood and furniture - HMPUR edge

banding

Textile industry

# Industrial adhesives





### UNIPUR 8307

### **TRANSPARENT**

PUR reactive hot-melt adhesive, specific for edge banding with various edges, featuring high initial setting and transparent glue line.

Packaging: 2 kg cartridge and 20 kg drum

- Transparent
- Excellent resistance to heat and steam
- Excellent initial setting
- Long open time
- Suitable for soft-forming as well

### UNIPUR 8305 ME

### **LOW MONOMER**

PUR reactive hot-melt adhesive, specific for edge banding with various edges, with a low content of free isocyanate, and no R-phrases.

Packaging: 2 kg cartridges and 20 kg drum

- Low isocyanate emission (LOW MONOMER)
- Natural and white
- Excellent initial setting
- High stability in the melting device





adhesives

# Liquid release agents for edge banding machines

Liquid release agents for automatic edge banding machines raise the quality standard ensuring maintenance-free production and a better result.





### RELEASE AGENT U111

### **TRANSPARENT**

It is applied to the entrance of the edge banding machine, before the trimming unit, in the upper and lower part of the panels.

Packaging: 5 L can and 20 L can.

- Protects the surfaces of the panel
- Prevents excess adhesive from sticking to the substrate
- Evaporates rapidly
- Does not leave residue



### PROTECTING AGENT U112

### **GREEN**

Applied before gluing on the pressure roller and before the trimmers on the edge band surface.

Packaging: 5 L can and 20 L can.

- Stop glue residue from adhering to the edge band and rollers
- Prevents glue residue from sticking to tools
- Does not damage the protective film
- Reduces friction and facilitates the sliding of the edge band.







adhesives

Wood

and

**furniture** 

Liquid release

agents

for

edge

banding machines



### **ANTISTATIC AGENT U113**

### **BLUE**

Applied after gluing the edge band, before the cutting/trimming machines, directly on the glue line.

Packaging: 5 L can and 20 L can.

- Cools glue flow
- Prevents glue residue from sticking to the panel
- Residue does not stick to tools
- · Neutralizes electrostatic charges



### **CLEANING AGENT U114**

### **PINK**

Applied in the final part of the edge banding machine before scraping and polishing on both the surfaces. The detergent is cleaned by the polishing brushes.

Packaging: 5 L can and 20 L can.

- · removes traces of glue
- removes any traces of the release agent
- The glue flow is cooled
- Adds shine to milled edge band



### **MANUAL CLEANER U116**

Packaging: 1 L bottle.

- easily removes all traces of glue
- rapid drying
- no residue after evaporation







# Textile industry

Industrial

adhesives

Wood

and furniture

**Profile wrapping** 

### Profile wrapping

The series of Unicol hot melt glues allows you to obtain high performance and excellent aesthetic results on different substrates whatever the material used for the finishes and the profile coating operations.





### UNIBORD 840

### **FOR DRAWER**

EVA hot melt adhesive specifically for wrapping drawer sides. It is used for coating MDF and chipboard profiles with paper, PVC and PP (with primer or corona treatment).

Packaging: 20 kg bag

- Good adhesion
- Good resistance to heat:-5°C,
- + 70°C
- · Good stability in the tray
- Feed speed: 18-70 m/min



### UNIBORD 848

### **FOR VENEER**

EVA hot melt adhesive specifically for profile wrapping with veneer sheets. Good wettability and excellent gluing power.

Packaging: 20 kg bag

- · Excellent adhesion
- Transparent



### UNIBORD 868

### **FOR PAPER**

EVA hot melt adhesive featuring low viscosity, specifically for profile wrapping with decorative paper.

Packaging: 25 kg bag

- · Excellent wettability
- Excellent spreadability
- Good open time
- · Good resistance to heat
- For paper





### Industrial adhesives





### **UNIBORD** 643

### **FOR PVC**

EVA hot melt adhesive specifically for profile wrapping with veneer sheet, pre-composite, heavy papers and PVC. The product is characterized by uniform spreading and excellent bonding to the substrate.

Packaging: 25 kg bag

- · Good open time
- Does not string



### **UNIBORD** 709

### **TRANSPARENT**

EVA hot melt adhesive featuring a transparent glue line.

Especially suitable for profile wrapping with thin paper and difficult substrates, resulting in extremely smooth surfaces.

The product has a medium-short open time and good resistance to heat and water.

Packaging: 20 kg bag

- Transparent
- Excellent adhesion
- Excellent wettability
- Excellent spreadability
- · Medium-short open time



### **UNIBORD** 731

### **HIGH RESISTANCE TO HEAT**

PO hot melt adhesive for profile wrapping with decorative paper, PP and PVC. It is suitable in cases where a high heat resistance of the articles is required.

Packaging: 20 kg bag

- High resistance to heat
- · High resistance to water





adhesives

### HMPUR Profile wrapping

Single-component hot melt hygroreactive glues for edge banding have a fast initial setting time. After cross-linking, they are highly resistant to heat, humidity and chemical agents.





### UNIPUR 8207 ME

### **LOW MONOMER**

PUR reactive hot melt adhesive specifically for coating wood, chipboard and MDF profiles with paper, CPL and various types of plastic sheets.

Packaging: 20 kg small drum and 200 kg large drum.

- · Excellent resistance to heat and cold
- · Excellent resistance to water
- Long open time
- · High initial bonding



### UNIPUR 8208

### **LONG OPEN TIME**

PUR reactive hot melt adhesive specifically for coating wood, chipboard and MDF profiles with paper, CPL and various types of plastic sheets.

Packaging: 20 kg small drum and 200 kg large drum.

- Excellent resistance to heat and cold
- · Excellent resistance to water
- Excellent wettability
- · Long open time
- · High initial bonding
- Also suitable for lamination





# Wood and furniture - HMPUR Profile wrapping

# Wood and **furniture** HMPUR Profile wrapping





### **UNIPUR** 8208 C

### **FOR CPL**

PUR reactive hot melt adhesive specifically for coating wood, chipboard and MDF profiles with paper, CPL and various types of plastic sheets.

Packaging: 20 kg small drum and 200 kg large drum.

- · Excellent resistance to heat and cold
- Excellent resistance to water
- For high-speed machines
- Specifically for CPL and narrow curve radius
- Excellent initial setting speed



### **UNIPUR** 8209 C

### **FOR HIGH GLOSS FINISH**

PUR reactive hot melt adhesive specifically for coating wood, chipboard and MDF profiles with paper, CPL and various types of plastic sheets.

Packaging: 20 kg small drum and 200 kg large drum.

- Excellent resistance to heat and cold
- · Excellent resistance to water
- Excellent for high gloss finishes
- Low application temperatures
- Excellent wettability





# Textile industry Industrial adhesives

The coating technique with the 3D membrane press requires specific glues and Unicol offers a series dedicated to this type of processing that allows you to obtain melamine-faced surfaces with shapes or hollows.

3D Vacuum



press



### NUNIPUR 7021

### **TWO-COMPONENT**

Two-component, water-based polyurethane glue for bonding PVC sheets with membrane presses (3D). The product must be catalysed with hardener 302.

- Two-component
- For PVC
- For 3D membrane press





# Wood and furniture -3D Vacuum press

# Industrial adhesives Wood and furniture

3D

Vacuum press



### NUNIPUR 7028

### **FOR HIGH-PRESSURE SYSTEMS**

Two-component water-based polyurethane glue, for bonding PVC sheets with membrane presses. The product must be catalysed with hardener 302. With high viscosity for a good product yield on high pressure systems.

- Two-component
- For PVC
- For 3D membrane press
- For high-pressure systems

### NUNIPUR 7031

### SINGLE COMPONENT

Water-based single-component polyurethane glue for gluing PVC sheets with membrane press (3D).

- Single-component
- For PVC
- For 3D membrane press





adhesives

Wood and furniture

Veneer panels

### Veneer panels

Unicol has developed adhesives specifically for the product of melamine-faced panels with different types of materials.





### NUNIVIL 1006

### **STANDARD**

Vinyl dispersion suitable for moistureresistant bonding in class D3. The special formulation allows an adhesive line to be obtained with good resistance to water, solvents and temperature.

Packaging: 25 kg bucket, 1000 kg tank

- Class D3
- Resistant to water, solvents and temperature
- · Specifically for veneering

### NUNIVIL 1028

### **MEDIUM-LOW VISCOSITY**

Vinyl dispersion suitable for moistureresistant bonding in class D3. Used for gluing doors and windows, bathroom and kitchen furniture in hard and soft wood, for the hot and cold lamination of wood-based products with paper.

Packaging: 25 kg bucket, 1000 kg tank

- Class D3
- Medium-low viscosity
- Good open time







Wood

**furniture** 

Veneer

panels



### Nunivil 1500

### **FOR HEAT-TREATED WOOD**

Vinyl dispersion D3, used to finish panels with veneers and laminates. Thanks to its specific pH value, it is excellent for bonding wood with tannin, preventing the formation of dark stains.

Packaging: 25 kg bucket, 1000 kg tank

- Class D3
- Resistant to water, solvents and temperature
- Good filling power
- Prevents the formation of dark stains
- Excellent for heat-treated wood



### Nunivil 211E

### **FOR PVC**

Specific vinyl copolymer, excellent for bonding PVC and aluminium sheets. Used with hardener 303, it allows coated metals and difficult substrates, in general, to be bonded

Packaging: 25 kg bucket, 1000 kg tank

- D4
- Resistant to water, solvents and temperature
- For PVC and aluminium



### Resina 401

### **UREA-BASED GLUE**

Urea-based glue in powder form, selfhardening, with high yield, excellent solubility, high specific adhesion and low exudation. For the production of Class E1 panels.

Packaging: 25 kg bag

- For class E1 articles
- Self-hardening
- High yield
- Low exudation
- For hot and high-frequency presses





Unicol has developed adhesives specifically for the product of curved panels with different types of materials.





### NUNIVIL 1601

### **RIGID GLUE LINE**

D3 vinyl dispersion, specific for high frequency hot press bent panels.

Its special formulation means that a highly rigid glue line is obtained, comparable to traditional urea glues.

It produces panels without verifying formaldehyde content.

Packaging: 25 kg bucket, 1000 kg tank

- Class D3
- Rigid glue line





# Industrial adhesives Wood and furniture -

Curved panels

adhesives

Wood

<u>furniture</u>

**Curved panels** 



### **NUNIVIL** 1503

### **NO DARK STAINS**

Vinyl dispersion D3, thanks to its specific pH value, it is excellent for bonding wood with tannin, preventing the formation of dark stains.

Packaging: 25 kg bucket, 1000 kg tank

- Class D3
- Resistant to water, solvents and temperature
- Good filling power
- Prevents the formation of dark stains



### **RESINA** 483

### **UREA-BASED GLUE**

Urea-based glue in powder form, with high yield, excellent solubility, high specific adhesion and low exudation.

Packaging: 25 kg bag

- High yield
- High specific adhesion
- Low exudation
- Medium-fast setting time
- · For hot and high-frequency presses





adhesives

### Kitchen counter tops

Unicol has developed adhesives specifically for the production of kitchen counter tops, to guarantee superb quality.





### NUNIVIL 1000

### **FOR LAMINATION**

Vinyl dispersion D3, used for the hot and cold lamination of wood-based products with paper. It is suitable for Class D4 bonding, used with a hardener.

Packaging: 25 kg bucket, 1000 kg tank

- Class D3
- Resistant to water, solvents and temperature
- Medium-high viscosity



### NUNIVIL 1803

### **FOR THIN PAPER**

Vinyl dispersion D3 used for coating of wood or wood-based panels with paper or laminates. Thanks to its quick setting, it is suitable for use on calender presses on thin and difficult paper.

Packaging: 25 kg bucket, 1000 kg tank

- Class D3
- Resistant to water, solvents and temperature
- Fast setting
- For thin paper





# Kitchen counter tops

adhesives

Wood and furniture

Curved panels



### **NUNIVIL** 135

### **FOR POST FORMING**

Vinyl dispersion for post-forming even with thick laminates.

Packaging: 25 kg bucket, 1000 kg tank

- For post forming
- Fast setting
- Transparent



### **UNIPUR** 8505

### **FOR SEALING COUNTER TOPS**

PUR hot-melt adhesive, specifically for sealing kitchen counter tops.

Packaging: 2 kg cartridges and 20 kg drums

- PUR hot melt
- For sealing counter tops
- Natural
- Excellent initial setting





Wood and furniture

Hard woods and assembly

Industrial

adhesives

### Hard woods and assembly

For all generic processes that require high performance with the use of hard woods and subsequent assembly of the product, Unicol has developed a line of professional glues and adhesives that allow you to obtain optimal results and top-quality final products without fail.





### **NUNIVIL** 25 **FOR HARD WOODS**

Vinyl dispersion specifically for bonding hard and resinous woods. It is popular due to its fast bonding and transparent glue line. Tested by the CATAS laboratory for the production of chairs (CREEP TEST).

Packaging: 25 kg bucket, 1000

- For hard woods
- High penetration in wood
- Transparent
- For the production of chairs and tables



### **NUNIVIL** 81 **TRANSPARENT**

Vinyl dispersion for wood working. Featuring good bonding and a transparent glue line.

Packaging: 25 kg bucket, 1000 kg tank

- Transparent
- Long open time
- · For hard wood as well



### **NUNIVIL** 118 **FOR AUTOMATIC**

**DOWEL MACHINES** 

Specific vinyl dispersion for

gluing dowels with automatic dowel machines.

Packaging: 25 kg bucket, 1000 kg tank





# Industrial adhesives

Wood

and furniture

Hard woods and

assembly



### NUNIVIL 165

### **TRANSPARENT**

Vinyl dispersion, with very fast setting; when assembling furniture, it allows you to remove the clamp after just a short time.

Packaging: 25 kg bucket, 1000 kg tank

- Transparent
- · Ultra-fast setting



### NUNIVIL 270

### **FOR TROPICAL TIMBER**

Two-component EPI adhesive, D4, suitable for gluing hard wood, timber with high resin content, tropical timber and assembling articles for outdoor use. For the production of laminated timber.

Packaging: 25 kg bucket, 1000 kg tank

- Two-component glue
- Class D4
- For tropical timber



### NUNIVIL 1108

### **CLASS D4**

Vinyl dispersion D4. It has a good and fast setting time with a short stay in the press.

- Vinyl glue
- Class D4 and WATT 91
- Resistant to hot and cold water
- Formaldehyde free





# Textile industry

Industrial

adhesives

## Parquet production and installation

Unicol research has resulted in a line of adhesives entirely dedicated to the production and laying of parquet, with particular attention paid to the seal of the final product.





### NUNIVIL 1004

### **VYNIL DISPERSION**

Vinyl dispersion, used for the production of pre-finished wooden floors. It is suitable for Class D4 bonding, used with a hardener.

Packaging: 25 kg bucket, 1000 kg tank

- Class D3
- Resistant to water, solvents and temperature



### NUNIVIL 1008

### **LONG OPEN TIME**

Vinyl dispersion, with a long open time, used for the production of pre-finished wooden floors.

Packaging: 25 kg bucket, 1000 kg tank Vinyl glue

- Class D3
- Resistant to water, solvents and temperature
- Long open time





# Wood and furniture Parquet production and installation

Wood

and

<u>furniture</u>

Parquet production and installation

Industrial

adhesives



### **UNIPUR** 8104

### **PUR HOT MELT**

PUR hot melt adhesive specifically for the production of pre-finished wooden floors.

- Packaging: 20 and 200 kg drum
- PUR hot melt
- Short open time
- · Excellent initial setting



### **ISOCOLL** 6902

### **FOR LAYING PARQUET**

Single-component, modified silane based adhesive, free from solvents, isocyanates, amines, water, epoxy resins, suitable for gluing predefined multilayer parquet with very low emission of volatile organic compounds (V.O.C.). It has a high yield (+30 / 40%), easy spreadability and a simple tool

- Packaging: 15 kg bucket
- Two-component, silane-based
- No classification risk
- High yield



### **ISOCOLL** 6900

### **FOR LAYING PARQUET**

Two-component, epoxy-polyurethane product, specially designed for laying parquet on concrete floors.

- · Packaging: 10 kg bucket
- Two-component epoxy polyurethanebased
- For laying parquet





# Wood and furniture -

**Auxiliary products** 

### **Auxiliary** products

Other than its wide range of glues and adhesives, Unicol offers auxiliary products such as excipients and additives, that integrate with all woodworking to maximize the performances of the adhesives used.





### **GREEN SHIELD**

### **PROTECTIVE FILM**

Water-based flexible protective film, solventfree, prevents scratches and stains on coated of melamine-faced surfaces. It can be applied to any non-absorbent surface, such as painted wood, steel, brass and metals in general, plastic, etc. Once dry, the product forms an easily removable film that does not leave any kind of residue or stain. It can be applied in line and allows the pieces to be coated with precision, improving their appearance, avoiding waste chips.

Packaging: 25 kg bucket, 600 kg tank

- Water-base protective film
- Perfect bonding and cleanliness
- Application in line
- No waste and traces of resin



### **PURMELT CLEANER**

### **CLEANER**

Purmelt Cleaner is a product specifically for cleaning hot melt glue application systems. It allows you to clean melters and applicators for hot melt polyurethane glues and inhibits the reactive component of the adhesive, eliminating further crosslinking processes.

Packaging: 20 Kg bags, 2 kg blocks







**Auxiliary products** 



### PUR ROLL CLEANER

### **CLEANER**

Product specifically for cleaning polyurethane hot melt glue application systems. It is used to clean the polyurethane glue from the applicator rollers once the production process is finished or in case of prolonged down-time.

Packaging: 10 Kg bucket.



### **GREASE FOR PRESS**

It is a water-soluble, non-adhesive substance suitable for cleaning and protecting the surfaces of presses and plastic laminates from glue. The product allows a linear distribution of the film on the press surfaces and consequently, less likelihood of a build-up with consequent impregnation of the wood.

Its insulating power protects the press surfaces from corrosion and does not damage the metal plates.

Packaging: 10 Kg bucket





Tissue

Textile industry

Industrial adhesives

Wood and furniture



Textile industry

### **Industrial Adhesives**

Unicol has adhesives to make high performance panels with lower weight than standard supports. The different materials used fullfil specific requirements of temperature resistance.



**Composite** panels



**Continuous lamination** 



**Raised floors** 



Lamination



Insulation panels

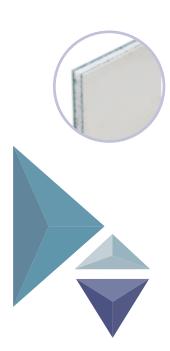


Flame retardant adhesives



### **Composite** panels

The demand for highperformance materials with a lower weight than standard substrates is increasing, which is why we have developed a range of adhesives that fulfil this requirement.





### ISOCOLL 48

### **LOW VISCOSITY**

Single-component, moisturecuring polyurethane adhesive, specifically for the production of cold rooms, insulating walls, caravans, etc.

It bonds wood, plaster, plasterboard, metal, brick and concrete, extruded or expanded polystyrene, rock wool, fibre cement, chipboard panels, steel sheets, laminates and polyester.

Packaging: Box of 25 pcs x 0.5 kg, 25 kg canister and 250 kg drum

- Single-component liquid polyurethane
- Solvent-free
- · High resistance to humidity
- Low viscosity



### ISOCOLL 150

### **FLEXIBLE**

Single-component, moisture curing, polyurethane adhesive. It can be used to bond different elastic materials, such as PU foam, textiles, PVC, etc.

Packaging: 25 Kg canister and 250 kg drum

- Single-component liquid polyurethane
- Flexible
- Good resistance to water and solvents
- Low foaming
- Medium open time



### ISOCOLL 160

### **FAST**

Single-component, moisture curing, polyurethane flexible adhesive for bonding parts for caravans, panels for insulation walls and heating panels.

It can be used to bond different elastic materials, such as PU foam, textiles, PVC and metals, fibre cement and phenolic materials.

Packaging: Box of 25 pcs x 0.5 kg, 25 Kg canister and 250 kg drum

- Single-component liquid polyurethane
- Flexible
- Good resistance to water and solvents
- Low foaming
- Fast

## Industrial adhesives Composite panels

Mood

and furniture

# Mood

Industrial

adhesives

Composite

panels



### **ISOCOLL** 8010

### **TWO-COMPONENT** LIQUID POLYURETHANE

Two-component, solvent-free polyurethane adhesive. Suitable for bonding various materials such as: plasterboard, wood-concrete, galvanized sheet metal, steel, aluminium, expanded polystyrene, polyurethane foam, ceramic.

Packaging: Part A, 25 kg bucket and 250 kg drum; Part B 5 kg canisters and 60 kg drums.

- Two-component liquid polyurethane
- · Long open time
- Excellent adhesion



### **ISOCOLL** 6309

### **POLYURETHANE GLUE IN CARTRIDGE**

Single-component, quick-hardening and easy-to-apply polyurethane adhesive, solvent-free and odourless. For strong bonding on wood and wood-based products, stone, marble, concrete, plasterboard, aluminium, PVC and many others. Used in the production of insulating and soundproofing panels.

Packaging: Box of 24 cartridges x 310

- Polyurethane glue in cartridge
- Quick setting time
- Translucent
- Easily to use with cartridge guns
- Excellent adhesion on numerous substrates
- · Resists chemicals
- Excellent filling power



### **ISOCOLL ECO** 6051

### **ADHESIVE SEALANT IN CARTRIDGE**

Single-component, silane-based with high gripping effect, suitable for vertical bonding. For strong bonding on wood and wood-based products, stone, marble, concrete, ceramic, mirrors, plasterboard, aluminium, PVC and many others. Used in the production of insulating, insulated, soundproofed

Packaging: Box of 12 cartridges x 290 ml

- Silane-based adhesive sealant in
- Free- from isocyanates and solvents
- Odourless
- Grip effect
- · Permanent elasticity
- · No safety symbol
- Can be painted over





### **Continuous lamination**

Unicol has developed polyurethane hot melt adhesives specifically for the continuous lamination of sponges, sandpaper and many other applications.





### UNIPUR 8402

### **FOR VELCRO FASTENING**

PUR reactive hot melt glue, specifically for coupling technical fabrics and Velcro fastening.

Packaging: 200 kg drum

- Excellent resistance to heat and cold
- Excellent resistance to water
- Excellent wettability
- Medium open time
- High initial bonding





# Industrial adhesives Continuous lamination

adhesives

Continuous

lamination





### **UNIPUR** 8403

### **FOR BONDING** "SANDWICH" ELEMENTS

PUR reactive hot melt adhesive specific for Velcro and for bonding "sandwich" elements.

Packaging: 2 kg cartridges, 20 and 200 kg

- · Excellent resistance to heat and cold
- · Excellent resistance to water
- · Excellent wettability
- Medium open time
- · High initial bonding



### **UNIPUR** 8403 ME **LOW MONOMER**

PUR reactive hot melt adhesive with low free isocyanate content, specifically for gluing Velcro and "sandwich" elements.

Packaging: 2 kg cartridges, 20 kg drum and 200 kg drum

- Low isocyanate emission (LOW MONOMER)
- Excellent resistance to heat and cold
- · Excellent resistance to water
- Excellent wettability
- · High initial bonding
- Can be traced with UV light





adhesives

Raied

floors

### Raised floors

The products in this category are designed for creating raised floor, therefore, the bonding of the various substrates and the cage that supports it and not just for laying and installation.





### NUNIVIL 215 CLASS D4

Vinyl dispersion in combination with Hardener 303 for bonding in class D4. Used in the production of raised floors to bond wood or wood-based panels with synthetic or natural sheets (PVC, melamine, cellulose, primer-treated aluminium).

Packaging: 25 kg bucket, 1000 kg tank

- Vinyl glue
- Class D4
- Resistant to water, solvents and temperature



### NUNIVIL 6100 FOR TILES

Vinyl dispersion specifically for gluing tiles on chipboard, fibre cement and calcium sulphate panels.

Packaging: 25 kg bucket, 1000 kg tank

- EVA glue
- · For gluing tiles
- Fast setting



### ISOCOLL 8150 M

### TWO COMPONENT POLYURETHANE GLUE

Two-component thixotropic polyurethane adhesive, specific for bonding the upper finish of sandwich panels: parquet, ceramic, porcelain stoneware, marble.

Packaging: part A: 25 kg buckets, 250 kg drums. Part B 5 kg canisters and 60 kg drums

- Two-component polyurethane glue
- For gluing parquet, ceramic, porcelain stoneware, marble
- Thixotropic





Raied

floors

Textile

industry

# **Vood and furnitur**



### UNITACK 2000 FOR EDGE BANDING OF SULPHATE PANELS

Hot melt, pressure sensitive glue, specifically for edging sulphate panels in the production of raised floors.

- Packaging: box of 12 pcs x 1 kg
- Pressure sensitive
- For edge banding of sulphate panels



### ISOCOLL 53 C CONDUCTIVE

Single-component, conductive, polyurethane adhesive, specifically for gluing the support feet of raised floors. The content of special selected fillings means that the hardened adhesive easily conducts electrical charges to the ground

Packaging: boxes of 24 tubs x 1 kg

- Single-component polyurethane adhesive
- Conductive
- Solvent-free
- For gluing support feet



### **ISOCOLL ECO 6056**FOR GLUING SUPPORT

Single-component, silane-based sealant adhesive for obtaining flexible bonding of the support feet to raised floors.

Packaging: box of 12 cartridges x 290 ml

- Silane-based sealant adhesive
- Solvent-free
- · For gluing support feet
- Flexible





Lamination

## Lamination

Lamination products are high-performance adhesives, with excellent resistance to water and heat.







#### **ISOCOL ECO** 6059

#### **ELASTIC**

Single-component silane-based adhesive used for sealing between metal sheets, anti-vibration coatings and soundproofing of metal sheets, fibreglass, laminates in the production of sandwich panels. The low viscosity and the specific thixotropy allows the product to be applied with spreaders. Packaging: Box of 24 pcs x 600 ml and 210-

kg drums.

- Silane-based sealant adhesive
- Flastic
- Odourless
- Excellent resistance to water
- Long-lasting bonding properties
- Can be painted over
- Good UV resistance



#### **UNIPUR** 8400

#### **HIGH TRANSPARENCY**

PUR reactive hot melt adhesive, specifically for gluing "sandwich"

Packaging: 2 kg cartridges, 20 and 200 kg

- Excellent resistance to heat and cold
- · Excellent resistance to water
- · Excellent wettability
- · High transparency
- · Low formation of micro bubbles after cross-linking



# Industrial adhesives

Lamination





#### UNIPUR 8401

### FOR GLUING "SANDWICH" ELEMENTS

PUR reactive hot melt adhesive, specifically for gluing "sandwich" elements.

Packaging: 2-kg cartridges, 20 and 200 kg drum

- Excellent resistance to heat and cold
- Excellent resistance to water
- Excellent wettability
- Medium open time
- High initial bonding



#### UNIPUR 8401 ME

#### **LOW MONOMER**

PUR reactive hot melt adhesive with low free isocyanate content, specifically for gluing "sandwich" elements.

Packaging: 2-kg cartridges, 20 and 200 kg drum

- With low isocyanate emission (LOW MONOMER)
- Excellent resistance to heat and cold
- Excellent resistance to water
- Medium open time
- High initial bonding





Insulation

panels

# panels

The adhesives for insulation panels





#### **ISOCOLL** 8012

#### **TWO-COMPONENT** LIQUID POLYURETHANE

Two-component, solvent-free polyurethane adhesive. Suitable for bonding various materials such as: plasterboard, woodconcrete, galvanized sheet metal, steel, aluminium, expanded polystyrene, polyurethane foam, ceramic.

Packaging: Part A, 25 kg bucket and 250 kg drum; Part B 5 kg tanks and 60 kg drums.

- Two-component liquid polyurethane
- Product suitable for different substrates



#### **ISOCOLL 155 FLEXIBLE**

Single-component, moisture-curing polyurethane adhesive for gluing parts of cold rooms, insulating walls, caravans, etc. It can be used for bonding wood, plaster, plasterboard, metal, brick and concrete, extruded or expanded polystyrene, rock wool, fibre cement, chipboard panels, steel sheets, laminates and polyester.

Packaging: 25 kg tank and 250 kg drum

- Single-component liquid polyurethane
- Solvent-free
- Good resistance to water and solvents
- Flexible



# Insulation

are developed to bond the foam or plasterboard core to the chosen coating.



# Textile industry



#### **NUNIVIL** 187

#### **FOR POLYSTYRENE**

Vinyl dispersion for bonding insulation materials with wood, MDF.

Packaging: 25 kg bucket, 1000 kg tank

- Vinyl dispersion
- For gluing polystyrene



#### **NUNIVIL** 5204

#### **FOR PVC AND METALS**

Vinyl dispersion for bonding absorbent surfaces with metals, PVC and acrylics.

Packaging: 25 kg bucket, 1000 kg tank

- Vinyl dispersion
- Transparent
- Excellent stickiness
- For PVC and metals





# Industrial adhesives Insulation panels

# Textile industry

# **Flame** retardant adhesives

Unicol has a range of flame retardant products certified in accordance with IMO Res. MSC.307(88)-(2010 FTP Code), Chap. II-2 and X of the SOLAS 1974 convention.









#### **ISOCOLL** 8810 FLR

#### **FOR SANDWICH PANELS**

Two-component polyurethane adhesive for gluing sandwich and composite panels. It can be used in naval industry and for finishing materials for exposed, concealed or inaccessible surfaces.

The adhesive is approved for the reaction to fire properties according to IMO res. MSC.307(88)-(2010 FTP Code). It glues metal (aluminium, galvanised sheet metal, steel), fibreglass, foam materials (polystyrene, polyurethane, etc.), ceramic, plasterboard, wood-cement.

Packaging: Part A, 25-kg bucket and 200kg drum; Part B 5-kg canisters and 60-kg

- Two-component polyurethane
- IMO certified
- · Flame retardant
- For sandwich panels





#### **ISOCOLL** 8820 FLR

#### **LOW VISCOSITY**

Two-component polyurethane adhesive for gluing sandwich and composite panels. It can be used in naval industry and for finishing materials for exposed, concealed or inaccessible surfaces. The adhesive is approved for the reaction to fire properties according to IMO res. MSC.307(88)-(2010 FTP Code). It glues metal (aluminium, galvanised sheet metal, steel), fibreglass, foam materials (polystyrene, polyurethane, etc.), ceramic, plasterboard, wood-cement. Packaging: Part A, 25 kg bucket and 250 kg drum; Part B 5kg tanks and 60kg drums.

- Two-component polyurethane
- IMO certified
- · Flame retardant
- For sandwich panels
- Low viscosity



# Industrial adhesives Flame retardant adhesives

Nood

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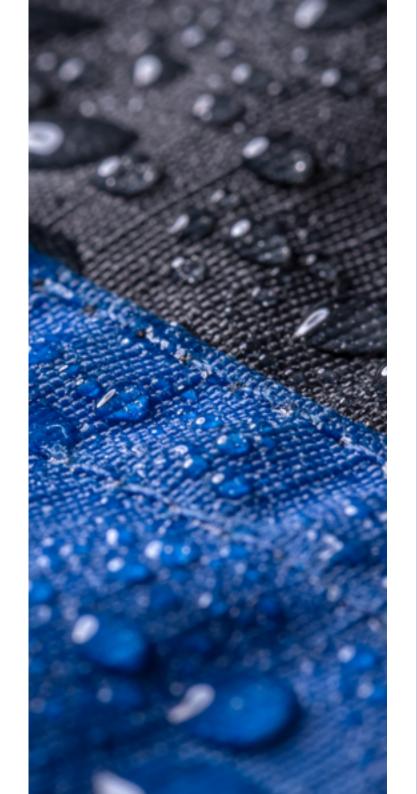
Textile industry

Vood and furnitur

# **Textile industry**

Unicol studied adhesives for technical fabrics manufacturing.





Industria

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### **Coating and** thermo-reactivation

### **Pre-coating**



#### **UNITEX** 4000

#### **FLEXIBLE**

EVA hot melt glue for spreading and thermo-reactivation for heel counters and toecaps.

- Packaging: 20 kg bag, 300 kg box.
- EVA hot melt
- Unfilled
- Flexible



#### **UNITEX** 4002

#### **UNFILLED**

EVA hot melt glue for spreading and thermo-reactivation for heel counters and toecaps.

Packaging: 20 kg bag, 300 kg box.

- EVA hot melt
- Unfilled



#### UNITEX 4035

#### **UNFILLED**

EVA hot melt adhesive for pre-coating fabrics.

Packaging: 20 kg bag, 300 kg box.

- EVA based hot melt
- Unfilled



#### **UNITEX** 4036 M

#### **UNFILLED**

EVA hot melt adhesive for pre-coating fabrics.

Packaging: 20 kg bag, 300 kg box.

- EVA based hot melt
- Unfilled



#### **UNITEX** 4038

#### **ODOURLESS**

EVA hot melt adhesive for pre-coating fabrics.

Packaging: 20 kg bag, 300 kg box.

- EVA based hot melt
- Unfilled
- Odourless



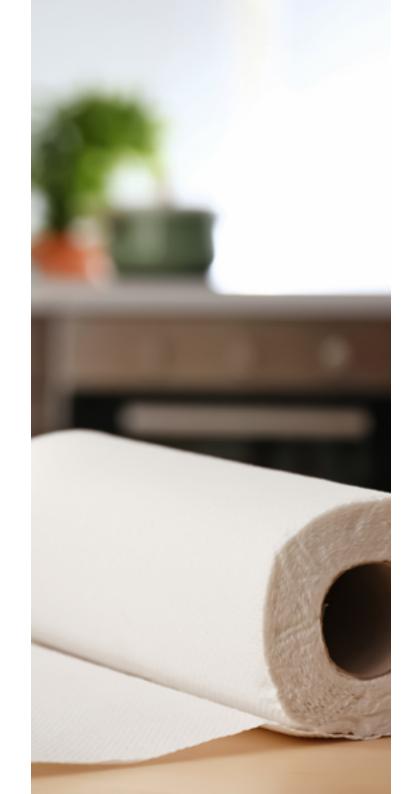


Wood and furniture

# **Tissue**

Unicol offers glues and adhesives specifically for precision gluing in the processing of toilet and kitchen paper, and industrial paper.





### Lamination



#### **NUNIVIL** 5902 **FOR LAMINATION**

Packaging: 25 kg bucket, 1000 kg tank

- Does not stick to the roller
- Dilution up to 9:1
- Excellent for three-ply paper
- Speed up to 700 m/min

## First edge



#### **NUNIVIL** 5555 **FOR PICK-UP**

Packaging: 25 kg bucket, 1000 kg tank

- Speed up to 700 m/min
- Makes it easier to clean the machine
- For all types of paper
- Does not stain
- Suitable for first edge (Dilution 5:1)



#### **NUNIVIL** 5557

#### **FOR PICK-UP FOR INDUSTRIAL DISPENSER**

- Speed up to 80-90 m/min
- Excellent cleanliness in the machine
- Excellent results with white cardboard
- Good rigidity of the tube





Industrial

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dhesives

## Last edge Tube forming



#### **NUNIVIL** 5920 M

#### **FOR TAIL SEALING**

Packaging: 25 kg bucket, 1000 kg tank

- Fast drying
- Designed for fast lines
- Limited sheet penetration

#### **NUNIVIL 5960**

#### **SHVC FREE**

Packaging: 25 kg bucket, 1000 kg tank

- Speed up to 100 m/min
- Excellent cleanliness in glue recycling systems
- SVHC free



#### **NUNIVIL** 5961

#### **FOR CORE WINDING**

Packaging: 25 kg bucket, 1000 kg tank

• Speed from 100 m / min



#### **NUNIVIL 5963**

#### **FOR CORE WINDING**

- Speed up to 80-90 m/min
- Excellent cleanliness in the machine
- · Excellent results with white cardboard
- Good rigidity of the tube





Wood and furniture

# DIY

The company, which offers highperformance quality products for the industrial sector, has also developed a range of glues and adhesives for DIY enthusiasts, suitable in all applications that require a professional item.





Textile industry

Industrial adhesives

Wood and furniture





Industrial

adhesives

Wood

# Vinyl





Vinyl dispersion D2, white.
Packaging: box of 24 pcs x 1 kg, bucket
5 kg



#### NUNIVIL D2

Vinyl dispersion D2, transparent.
Packaging: box of 25 pcs x 0.5 kg, bucket
5 kg



# NUNIVIL D3

Vinyl dispersion D3, transparent. Packaging: box of 25 pcs x 0.5 kg, bucket 5 kg



#### NUNIVIL D4

Vinyl dispersion D4, transparent.
Packaging: box of 25 pcs x 0.5 kg, bucket 5 kg





### **PUR and Silanic adhesives**



#### ISOCOLL PUR

Liquid polyurethane glue, fast setting, class D4.

Packaging: box of 25 pcs x 0.5 kg



#### ISOCOLL POTENCIA CLEAR

Polyurethane adhesive in a cartridge for strong, fast bonding. Bonds ceramic, metal, wood and many other materials. Colour: transparent, beige.

Packaging: box of 24 cartridges x 310 ml



#### ISOCOLL HYBRIDFLEX

Single-component, solvent-free, flexible, silane-based adhesive sealant. It bonds many materials such as wood, aluminium, metals, plasterboard, insulation materials and many others. Colour: transparent, white.

Packaging: box of 12 cartridges x 290 ml





Textile industry

### **Various**



#### **UNIPREN**

contact adhesive for spatula application Packaging: box of 12 tins x 1.75 kg, 24 tins x 0.85 kg.



#### **UNISTICK**

Glue stick for hot glue guns.
Packaging: Box of 20 pcs x 1 kg.





# **OUR SALES WORLDWIDE**

